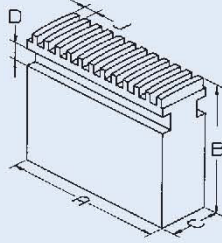


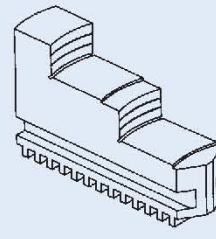
# Scroll Jaws Soft and Hard

## For Manual Scroll Chucks

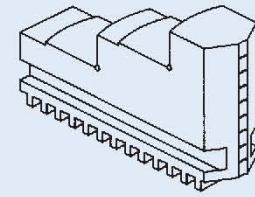
- Material: Steel  
 • Soft Jaws 080M15



SOFT



HARD OUTSIDE



HARD INSIDE

### To suit • Bison & Toolmex 3500, 3700 Scroll Chucks

CHUCK Ø	A	B	C	D	J	WEIGHT Kg/Set	PART No.		
							SOFT JAWS	HARD INSIDE JAWS	HARD OUTSIDE JAWS
80	32	35	11	6	4	0.3	EN08	AVAILABLE ON REQUEST	
100	42	35	15	6	6	0.5	EN10		
125	51	38	20	8	7	0.8	EN 13		
160	70	51	20	8	8	1.3	EN 16		
200	85	57	25	10	8	2.5	EN 20		
250	105	70	28	12	9	4.2	EN 25		
315	127	76	32	12	10	6.3	EN32		
400	145	90	36	14	12	9.0	EN40		

Scroll Jaws Soft & Hard

### To suit • Pratt Burnerd Standard & Super Precision Metric Scroll Chucks

CHUCK Ø	A	B	C	D	J	WEIGHT Kg/Set	PART No.		
							SOFT JAWS	HARD INSIDE JAWS	HARD OUTSIDE JAWS
80	37	40	10	5	6	0.3	EK 08	EF 08	EG08
100	42	35	14	7	6	0.4	EK 10	EF 10	EG 10
125	53	38	16	7	6	0.7	EK 13	EF 13	EG 13
160	68	45	18	7	6	1.2	EK 16	EF 16	EG 16
200	78	50	22	8	8	2.0	EK 20	EF 20	EG20
250	100	70	25	8	8	3.8	EK 25	EF 25	EG25
315	124	75	32	12	10	6.3	EK 32	EF 32	EG32
400	154	89	32	12	12	9.5	EK 40	EF 40	EG40
500	190	100	42	15	12	18.7	EK50	EF50	EG50

### To suit • Pratt All Steel (Type 78) 3 & 4 Jaw Chucks

CHUCK Ø	A	B	C	D	J	WEIGHT Kg/Set	PART No.		
							SOFT JAWS	HARD INSIDE JAWS	HARD OUTSIDE JAWS
230	89	70	25.40	9.52	8.46	3.4	ELL	NOT AVAILABLE	
310	108	76	30.15	11.43	8.46	5.3	ELO	AVAILABLE	

For 80, 100, 160, 190, 270 & 400mm Chucks please use range above which are interchangeable.