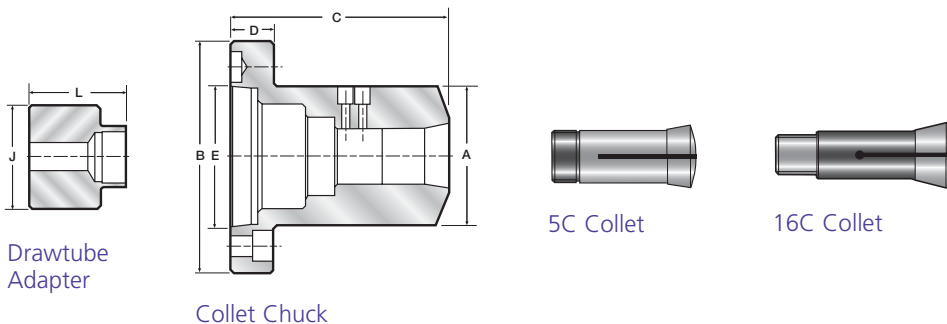


5C & 16C Collet Chucks

Pull Back Design for A Type mounts



- Used on CNC turning machines with drawtube actuation
- Main spindle and sub-spindle CNC chuck applications
- Suitable for bar work and second operation machining
- Accuracy guaranteed to .005mm TIR from rear mounting register and working collet taper
- Repeatability is .005 TIR
- Hardened and ground main body and cone
- Speeds up to 6000 rpm



Chuck Type	For 5C Type Collets					
Chuck Model No.	F057	G627	F052	G626	F053	F054
Mount	A2-4	A2-5	A2-5	A2-6	A2-6	A2-8
Capacity Round	27	27	27	27	27	27
Capacity Hex	22	22	22	22	22	22
Capacity Square	18	18	18	18	18	18
A	61	81	81	106	106	140
B	108	135	135	170	170	220
C	90	127	89	127	153	153
D	22	25	25	25	25	30
E	63.5	82.6	82.6	106.4	106.4	140
J	43.8	61	61	83	83	110
L	55	90	60	80	120	120
Maximum RPM	6000	6000	6000	6000	6000	4500
Drawbar Force (kN)	20	20	20	20	20	20
Clamping Force (kg)	4490	4490	4490	4490	4490	4490
Approx. Chuck Weight	4.4 kg	6.4 kg	5.4 kg	8.2 kg	9.5 kg	13.2 kg

For 16C Type Collets			
AC50	F077	F078	F079
A2-5	A2-5	A2-6	A2-8
41.3	41.3	41.3	41.3
35	35	35	35
29	29	29	29
78	82.5	107	140
133	135	170	220
94	152.5	152.5	152.5
26	25	25	30
82.6	82.6	106.4	139.7
60.8	60.8	82.8	109.8
100	100	105	105
6000	6000	6000	4500
24	24	24	24
4490	4490	4490	4490
5.4 kg	6.8 kg	9.1 kg	15 kg