



s

e

m = 1,5d

a

d<sub>1</sub>



M 6	10	11,5	9	3,0	14	6
M 8	13	15,0	12	3,5	18	12
M10	16*	18,4	15	4,0	22	21
M12	18*	20,7	18	4,0	25	30
M14	21*	24,2	21	4,5	28	43
M16	24	27,7	24	5,0	31	70
M18	27	31,2	27	5,0	34	95
M20	30	34,6	30	6,0	37	130
M22	34*	39,2	33	6,0	40	200
M24	36	41,5	36	6,0	45	230
M27	41	47,3	40	8,0	50	320
M30	46	53,1	45	8,0	58	470
M36	55	63,5	54	10,0	68	800
M42	65	75,0	63	12,0	80	1340
M48	75	86,5	72	14,0	92	2040