



**Circular Split Dies**

Whitworth thread BS 84



**BS1127 ; 1950**

**HSS**

**BSW**

Nominal Diameter	Description	o / d	Width	Part Number	Price per Piece
<b>BSW</b>					
3/32 x 48	3/32 x 48 BSW HSS Circular Split Die	13/16	1/4	840/1004	£21.59
1/8 x 40	1/8 x 40 BSW HSS Circular Split Die	13/16	1/4	840/1006	£15.44
5/32 x 32	5/32 x 32 BSW HSS Circular Split Die	13/16	1/4	840/1008	£18.97
3/16 x 24	3/16 x 24 BSW HSS Circular Split Die	13/16	1/4	840/1010	£15.44
7/32 x 24	7/32 x 24 BSW HSS Circular Split Die	13/16	1/4	840/1012	£18.97
1/4 x 20	1/4 x 20 BSW HSS Circular Split Die	13/16	1/4	840/1014	£12.19
1/4 x 20	1/4 x 20 BSW HSS Circular Split Die	1"	3/8	840/2014	£14.32
5/16 x 18	5/16 x 18 BSW HSS Circular Split Die	1"	3/8	840/2016	£14.32
3/8 x 16	3/8 x 16 BSW HSS Circular Split Die	1"	3/8	840/2018	£14.32
7/16 x 14	7/16 x 14 BSW HSS Circular Split Die	1"	3/8	840/2020	£14.32
1/2 x 12	1/2 x 12 BSW HSS Circular Split Die	1"	3/8	840/2022	£14.32
1/4 x 20	1/4 x 20 BSW HSS Circular Split Die	1.5/16	7/16	840/3014	£25.68
5/16 x 18	5/16 x 18 BSW HSS Circular Split Die	1.5/16	7/16	840/3016	£25.68
3/8 x 16	3/8 x 16 BSW HSS Circular Split Die	1.5/16	7/16	840/3018	£21.10
7/16 x 14	7/16 x 14 BSW HSS Circular Split Die	1.5/16	7/16	840/3020	£21.10
1/2 x 12	1/2 x 12 BSW HSS Circular Split Die	1.5/16	7/16	840/3022	£21.10
9/16 x 12	9/16 x 12 BSW HSS Circular Split Die	1.5/16	7/16	840/3024	£25.68
3/8 x 16	3/8 x 16 BSW HSS Circular Split Die	1.1/2	1/2	840/4018	£31.80
7/16 x 14	7/16 x 14 BSW HSS Circular Split Die	1.1/2	1/2	840/4020	£31.80
1/2 x 12	1/2 x 12 BSW HSS Circular Split Die	1.1/2	1/2	840/4022	£24.72
9/16 x 12	9/16 x 12 BSW HSS Circular Split Die	1.1/2	1/2	840/4024	£24.72
5/8 x 11	5/8 x 11 BSW HSS Circular Split Die	1.1/2	1/2	840/4026	£24.72
3/4 x 10	3/4 x 10 BSW HSS Circular Split Die	1.1/2	1/2	840/4030	£31.24
1/2 x 12	1/2 x 12 BSW HSS Circular Split Die	2"	5/8	840/5022	£49.01
9/16 x 12	9/16 x 12 BSW HSS Circular Split Die	2"	5/8	840/5024	£49.01
5/8 x 11	5/8 x 11 BSW HSS Circular Split Die	2"	5/8	840/5026	£49.01
3/4 x 10	3/4 x 10 BSW HSS Circular Split Die	2"	5/8	840/5030	£49.01
7/8 x 9	7/8 x 9 BSW HSS Circular Split Die	2"	5/8	840/5034	£61.86
1 x 8	1 x 8 BSW HSS Circular Split Die	2"	5/8	840/5038	£61.86
1.1/8 x 7	1.1/8 x 7 BSW HSS Circular Split Die	3"	7/8	840/5039	£136.67
1.1/4 x 7	1.1/4 x 7 BSW HSS Circular Split Die	3"	7/8	840/5040	£136.67
1.3/8 x 6	1.3/8 x 6 BSW HSS Circular Split Die	3"	7/8	840/5042	£136.67
1.1/2 x 6	1.1/2 x 6 BSW HSS Circular Split Die	3"	7/8	840/5044	£136.67
<b>BSW Fine</b>					
1/4 x 26	1/4 x 26 BSW HSS Circular Split Die	1"	3/8	841/2014	£14.98
5/16 x 26	5/16 x 26 BSW HSS Circular Split Die	1"	3/8	841/2016	£14.98
3/8 x 26	3/8 x 26 BSW HSS Circular Split Die	1"	3/8	841/2018	£14.98
7/16 x 26	7/16 x 26 BSW HSS Circular Split Die	1.5/16	7/16	841/3020	£21.75
1/2 x 26	1/2 x 26 BSW HSS Circular Split Die	1.5/16	7/16	841/3024	£21.75



## Circular Split Dies

British Standard Fine thread BS 84

### BS1127 ; 1950

HSS

BSF

Nominal Diameter	Description	o / d	Width	Part Number	Price per Piece
3/16 x 32	3/16 x 32 BSF HSS Circular Split Die	13/16	1/4	850/1010	£17.54
7/32 x 30	7/32 x 30 BSF HSS Circular Split Die	13/16	1/4	850/1012	£12.66
1/4 x 26	1/4 x 26 BSF HSS Circular Split Die	13/16	1/4	850/1014	£12.66
1/4 x 26	1/4 x 26 BSF HSS Circular Split Die	1"	3/8	850/2014	£14.92
5/16 x 22	5/16 x 22 BSF HSS Circular Split Die	1"	3/8	850/2016	£14.92
3/8 x 20	3/8 x 20 BSF HSS Circular Split Die	1"	3/8	850/2018	£14.92
7/16 x 18	7/16 x 18 BSF HSS Circular Split Die	1"	3/8	850/2020	£14.92
1/2 x 16	1/2 x 16 BSF HSS Circular Split Die	1"	3/8	850/2022	£14.92
1/4 x 26	1/4 x 26 BSF HSS Circular Split Die	1.5/16	7/16	850/3014	£29.60
5/16 x 22	5/16 x 22 BSF HSS Circular Split Die	1.5/16	7/16	850/3016	£29.60
3/8 x 20	3/8 x 20 BSF HSS Circular Split Die	1.5/16	7/16	850/3018	£22.00
7/16 x 18	7/16 x 18 BSF HSS Circular Split Die	1.5/16	7/16	850/3020	£22.00
1/2 x 16	1/2 x 16 BSF HSS Circular Split Die	1.5/16	7/16	850/3022	£22.00
9/16 x 16	9/16 x 16 BSF HSS Circular Split Die	1.5/16	7/16	850/3024	£29.60
3/8 x 20	3/8 x 20 BSF HSS Circular Split Die	1.1/2	1/2	850/4018	£36.27
7/16 x 18	7/16 x 18 BSF HSS Circular Split Die	1.1/2	1/2	850/4020	£36.27
1/2 x 16	1/2 x 16 BSF HSS Circular Split Die	1.1/2	1/2	850/4022	£36.27
9/16 x 16	9/16 x 16 BSF HSS Circular Split Die	1.1/2	1/2	850/4024	£36.27
5/8 x 14	5/8 x 14 BSF HSS Circular Split Die	1.1/2	1/2	850/4026	£25.80
3/4 x 12	3/4 x 12 BSF HSS Circular Split Die	1.1/2	1/2	850/4030	£36.27
1/2 x 16	1/2 x 16 BSF HSS Circular Split Die	2"	5/8	850/5022	£71.50
9/16 x 16	9/16 x 16 BSF HSS Circular Split Die	2"	5/8	850/5024	£51.02
5/8 x 14	5/8 x 14 BSF HSS Circular Split Die	2"	5/8	850/5026	£51.02
3/4 x 12	3/4 x 12 BSF HSS Circular Split Die	2"	5/8	850/5030	£51.02
7/8 x 11	7/8 x 11 BSF HSS Circular Split Die	2"	5/8	850/5034	£71.50
1 x 10	1 x 10 BSF HSS Circular Split Die	2"	5/8	850/5038	£71.50

#### Application:

#### for general use

non abrasive material up to 800 N/mm<sup>2</sup>  
unalloyed and low alloyed steel



**Circular Split Dies - LEFT HAND**

Whitworth thread BS 84



**BS1127 ; 1950**

**HSS**

**BSW**

Nominal Diameter	Description	o / d	Width	Part Number	Price per Piece
1/8 x 40	1/8 x 40 BSW HSS Circular Split Left Hand Die	1"	3/8	840/1006LH	£36.92
5/32 x 32	5/32 x 32 BSW HSS Circular Split Left Hand Die	1"	3/8	840/1008LH	£36.92
3/16 x 24	3/16 x 24 BSW HSS Circular Split Left Hand Die	1"	3/8	840/1010LH	£36.92
1/4 x 20	1/4 x 20 BSW HSS Circular Split Left Hand Die	1.5/16	7/16	840/3014LH	£43.79
5/16 x 18	5/16 x 18 BSW HSS Circular Split Left Hand Die	1.5/16	7/16	840/3016LH	£43.79
3/8 x 16	3/8 x 16 BSW HSS Circular Split Left Hand Die	1.5/16	7/16	840/3018LH	£43.79
7/16 x 14	7/16 x 14 BSW HSS Circular Split Left Hand Die	1.1/2	1/2	840/4020LH	£70.97
1/2 x 12	1/2 x 12 BSW HSS Circular Split Left Hand Die	1.1/2	1/2	840/4022LH	£70.97
5/8 x 11	5/8 x 11 BSW HSS Circular Split Left Hand Die	1.1/2	1/2	840/4026LH	£70.97
3/4 x 10	3/4 x 10 BSW HSS Circular Split Left Hand Die	2"	5/8	840/5030LH	£98.37
7/8 x 9	7/8 x 9 BSW HSS Circular Split Left Hand Die	2"	5/8	840/5034LH	£98.37
1 x 8	1 x 8 BSW HSS Circular Split Left Hand Die	2"	5/8	840/5038LH	£98.37

**Application:**

for general use

non abrasive material up to 800 N/mm<sup>2</sup>

unalloyed and low alloyed steel



## Hexagon Die Nuts

Whitworth thread BS 84



### DIN 382

### HSS

### BSW/BSF

Nominal Diameter	Description	Width across flats mm	Part Number	Price per Piece
<b>BSW</b>				
1/8 x 40	1/8 x 40 BSW HSS Hexagon Die Nut	19 x 5	22106	£26.20
3/16 x 24	3/16 x 24 BSW HSS Hexagon Die Nut	19 x 7	22110	£20.92
1/4 x 20	1/4 x 20 BSW HSS Hexagon Die Nut	19 x 7	22114	£13.97
5/16 x 18	5/16 x 18 BSW HSS Hexagon Die Nut	22 x 9	22116	£16.41
3/8 x 16	3/8 x 16 BSW HSS Hexagon Die Nut	27 x 11	22118	£18.91
7/16 x 14	7/16 x 14 BSW HSS Hexagon Die Nut	27 x 11	22120	£26.04
1/2 x 12	1/2 x 12 BSW HSS Hexagon Die Nut	36 x 14	22122	£23.00
9/16 x 12	9/16 x 12 BSW HSS Hexagon Die Nut	36 x 14	22124	£28.35
5/8 x 11	5/8 x 11 BSW HSS Hexagon Die Nut	41 x 18	22126	£28.35
3/4 x 10	3/4 x 10 BSW HSS Hexagon Die Nut	41 x 18	22130	£34.78
7/8 x 9	7/8 x 9 BSW HSS Hexagon Die Nut	50 x 22	22134	£39.54
1" x 8	1" x 8 BSW HSS Hexagon Die Nut	50 x 22	22138	£57.07
1.1/8 x 7	1.1/8 x 7 BSW HSS Hexagon Die Nut	60 x 25	22142	£74.31
1.1/4 x 7	1.1/4 x 7 BSW HSS Hexagon Die Nut	60 x 25	22146	£79.65
1.3/8 x 6	1.3/8 x 6 BSW HSS Hexagon Die Nut	60 x 25	22150	£102.70
1.1/2 x 6	1.1/2 x 6 BSW HSS Hexagon Die Nut	70 x 30	22154	£110.96
1.3/4 x 5	1.3/4 x 5 BSW HSS Hexagon Die Nut	80 x 30	22160	£150.67
2" x 4.1/2	2" x 4.1/2 BSW HSS Hexagon Die Nut	85 x 36	22170	£142.53
<b>BSF</b>				
3/16 x 32	3/16 x 32 BSF HSS Hexagon Die Nut	19 x 7	22510	£14.57
1/4 x 26	1/4 x 26 BSF HSS Hexagon Die Nut	19 x 7	22514	£14.57
5/16 x 22	5/16 x 22 BSF HSS Hexagon Die Nut	22 x 9	22516	£17.24
3/8 x 20	3/8 x 20 BSF HSS Hexagon Die Nut	27 x 11	22518	£19.74
7/16 x 18	7/16 x 18 BSF HSS Hexagon Die Nut	27 x 11	22520	£29.72
1/2 x 16	1/2 x 16 BSF HSS Hexagon Die Nut	36 x 10	22522	£23.96
9/16 x 16	9/16 x 16 BSF HSS Hexagon Die Nut	36 x 10	22524	£29.60
5/8 x 14	5/8 x 14 BSF HSS Hexagon Die Nut	41 x 14	22526	£29.60
3/4 x 12	3/4 x 12 BSF HSS Hexagon Die Nut	41 x 14	22530	£36.27
7/8 x 11	7/8 x 11 BSF HSS Hexagon Die Nut	50 x 16	22534	£41.62
1" x 10	1" x 10 BSF HSS Hexagon Die Nut	50 x 16	22538	£60.05
1.1/8 x 9	1.1/8 x 9 BSF HSS Hexagon Die Nut	60 x 25	22542	£70.11
1.1/4 x 9	1.1/4 x 9 BSF HSS Hexagon Die Nut	60 x 25	22546	£75.15
1.3/8 x 8	1.3/8 x 8 BSF HSS Hexagon Die Nut	60 x 25	22550	£88.09
1.1/2 x 8	1.1/2 x 8 BSF HSS Hexagon Die Nut	70 x 30	22552	£99.28
1.5/8 x 8	1.5/8 x 8 BSF HSS Hexagon Die Nut	70 x 30	22558	£99.28
1.3/4 x 7	1.3/4 x 7 BSF HSS Hexagon Die Nut	80 x 30	22562	£150.67
1.7/8 x 7	1.7/8 x 7 BSF HSS Hexagon Die Nut	80 x 30	22566	£150.67
2" x 7	2" x 7 BSF HSS Hexagon Die Nut	85 x 36	22570	£150.67
2.1/4 x 7	2.1/4 x 7 BSF HSS Hexagon Die Nut	100 x 22	22574	£238.96

#### Application:

For cleaning and repairing damaged threads and for general use in awkward places.