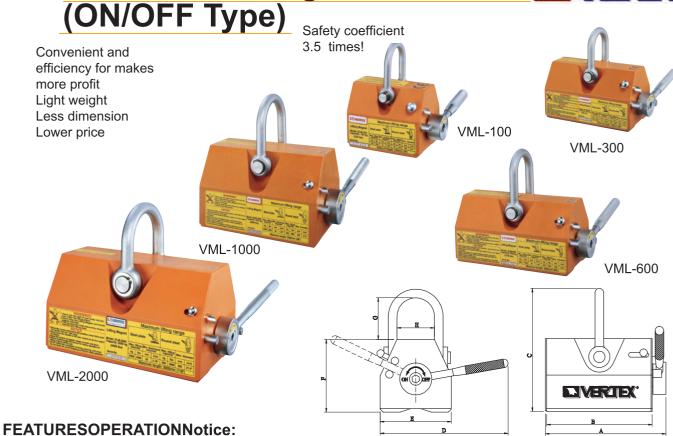
Rotagrip Ltd Tel 0044 (0) 121 551 1566 Website www.rotagriponline.com







- Each size suit for plate type & round type steel using.
- All new models with "light weight" less dimension" and "lower price".
- Made by permanent magnet, require no power supply, thus eliminating hazards due to failure wiring system as electric type.
- It features powerful magnetic force, with 3.5 times safety coefficient makes more safety in use.

OPERATION

With ON/OFF switch, it is very easy and convenient to operate.

See as the example pictures as below

Notice:

Never moves the handle to "ON" side, except on an iron object of holding.

Never operate over human's head.

ON



OFF



DIMENSIONS

DIMETIO												
ORDER	Capacity	Α	В	С	D	Е	F	G	Н	Weight	SAFETY	CODE NO.
NO.	kg lbs	mm inch	mm inch	mm inch	mm inch	mm inch	mm inch	mm inch	mm inch	kg lbs	COEFFICIENT	CODE NO.
VML-100	100 220	107 4.2	84 3.3	120 4.7	125 4.9	60 2.4	71 2.8	41 1.6	30 1.2	2.7 5.5		2018-060
VML-300	300 660	180 7.1	155 6.1	156 6.1	185 7.3	90 3.6	93 3.7	51 2.0	41 1.6	9.1 18.9		2018-061
VML-600	600 1320	255 10	224 8.8	212 8.3	260 10.2	115 4.5	120 4.7	77 3.0	52 2.0	21.5 46	x3.5 times	2018-062
VML-1000	1000 2200	280 11	245 9.6	286 11.3	371 14.6	165 6.5	169 6.7	97 3.8	87 3.4	53.4 101		2018-063
VML-2000	2000 4400	422 16.6	380 15	348 13.7	512 20.2	216 8.5	215 8.5	105 4.1	121 4.8	127.8 259		2018-064
VML-3TH	3000 6600	566 22.3	530 20.9	400 15.7	770 30.3	216 8.5	222 8.7	147 5.8	80 3.2	181 399	x3.0 times	2018-065

Permanent Magnetic Lifter (ON/OFF Type)

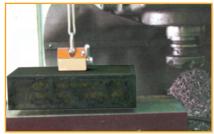


Table of difference in holding

APPLICATIONS

 Suitable for move plate steel, block steel and round steel, such as machine parts, press molds, plastic molds and iron materialetc.







LOAD OF HOLDING POWER

 The load of holding power will changes depending on the thickness, attractive face roughness and quality of material and clearance between the workpiece with magnet.

	Thickness			Perce	entage of	ntage of lifting capacity					
	mm	inch	VML-3000	VML-2000	VML-1000	VML-600	VML-300	VML-100			
T1	up 60	up 2.36"	100%	100%							
T2	55	2.16"	95%	100 /6							
Т3	50	1.97"	90%	95%	100%						
T4	45	1.77″	85%	90%]	100%	100%				
T5	40	1.57"	80%	85%			100 /6	100%			
Т6	35	1.38"	70%	75%	90%			100%			
T7	30	1.18″	60%	65%	80%						
T8	25	0.98"	50%	55%	70%	90%					
Т9	20	0.79"	40%	45%	60%	75%	90%				
T10	15	0.59"	30%	35%	50%	60%	70%				
T11	10	0.39"	20%	25%	35%	45%	50%	70%			
T12	5	0.20"	10%	15%	20%	25%	30%	40%			

power by material quality power by attractive face For all models roughness For all models 50% 100% 125% 50% 100% $\nabla\nabla\nabla$ M1 100% Low carbon 125% F2 $\nabla\nabla$ M2 85% Moderate carbon 100% F3 ∇ М3 High carbon 75% 90% Cast iron 70% 65% Calculating Formula for ➤ (TxFxMxCapacity of Lifter) "Range of Lifting Capacity" Example:

Table of difference in holding

Terms of workpiece: T8, F1 and M2 90% x 125% x 85% x 600kgs (VML-600)=573kgs

SAFETY COEFFICIENT x 3.5 times

The capacity of magnet indicated as 1/3.5 of holding power, it means the real holding power is 3.3 times of capacity. For example the capacity of VML-600 is 600kgs (1320lbs) but the real holding power is 1980kgs (4350lbs).

The large safety coefficient is consideration for ensuring the use in safety.

MAXIMUM LIFTING RANGE

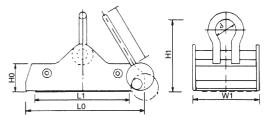
IVIAXIIVIOIVI LII	1110 10 110					
FORM OF MATERIAL	STEEL	PLATE	1	ROUND STEEL	- ON	
ORDER NO.	Max.lifting capacity	Min.thickness required	Max.lifting capacity	Min Dia	Max.diameter	Maximum length
ORDER NO.	kg lbs	mm inch	kg lbs	mm	mm inch	mm inch
VML-100	100 220	15 0.59″	58 125	80	150 5.9"	1000 40″
VML-300	300 660	25 0.98"	175 380	100	250 9.8"	1500 60″
VML-600	600 1320	30 1.18″	345 760	180	350 13.8″	2000 80″
VML-1000	1000 2200	40 1.57"	570 1255	230	450 17.8″	2500 98"
VML-2000	2000 4400	55 2.16″	1140 2510	260	550 21.6″	3000 118″
VML-3TH	3000 6600	60 2.36"	1710 3675	300	650 25.6″	3500 138"





CAM TYPE





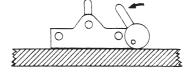
Never operate over human's head.

FEATURES

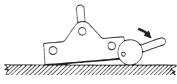
- Normal operation is not influenced on power off or system breakdown, as there is permanent magnet.
- Cam mechanism, easy operation.
- Ground surface of workpiece may be attracted to be scrap occasionally, please be careful.

LOADING

Take the magnetic table on the workpiece, and move it at the vertical position.



HANDLE TYPE



UNLOADING

Move th level at the horizontal position, the workpiece will be separated.

ORDER NO.	CAPACITY	W1	L1	L0	НО	Н1	d	Τ	NET WEIGHT (KGS)	CODE NO.
VGP-100	1000kg	204	298	366	65	125	50	135	25.8	2018-040
VGP-200	2000kg	330	380	445	03	130		133	46.8	2018-041

Magnetic Holder



VML-80



VML-140

FEATURES

Work is held and released very smoothly.

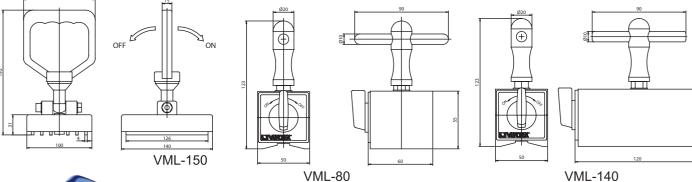
- Most suitable to move materails or semi-finished products such
- as black steel plate, flat iron and other materials etc.

HOLDING POWER

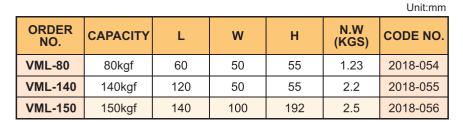
It depends on the attractive face, quality and thickness of material and clearance between the material and magnet.

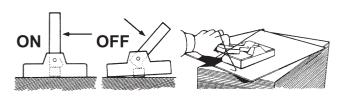
MAXIMUM HOLDING POWER

Workpiece must be thick enough and the surface must be free of dust. magnetic attraction is best and with low carbon-soft steels.





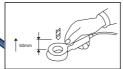


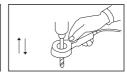






- Suit for drill, end mill, hard ware, cutting tool...etc.
- Handy type, it can also use the cutting tool.
- **X** Guaranteed for 3 months.









ORDER NO.	INPUT VOLTAG	CURRENT	POWER	DUTY CYCLE	HOLE CAPACITY	WEIGHT KGS	CODE NO.
VDM-40	AC110V/220V	0.5A	80W	20%	Ø40MM	1.3	2019-030





Handy Type

For Bigger Or Heavy Workpiece

- **X Light Duty Only**
- **X** Guaranteed for 3 months.
- **※ Built-in over-heat safety Stop**

Suit :	for	mol	ldina.
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- Work perfectly in the narrow place.
- No need to remove the workpiece.

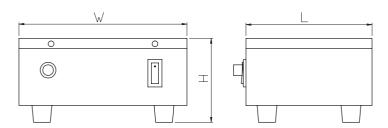


ORDER NO.		INPUT VOLTAGE	CURRENT	※ USING TIME	DIN	/IENSI	ON	WEIGHT	CODE NO.
		(SINGLE PHASE)	CORRENT	% USING TIME	L	M	Η	KGS	CODE NO.
ı	VDM-50 110V/220V/1PH 1.2A D		Demagnetize 1 minute waiting 4 minutes	345	35	25	1.2	2019-031	



Demagnetizer





FEATURES

- Suitable for general component spare parts, attachments, tools, etc, forfixed way demagnetization.
- Suitable for longtime use; be able to use continuously for 24 hours. Rest 10 Min Per 3 hrs.
- With the design of double coils inside to avoid heat release.
- We Guaranteed for 3 months.
- ※ If operate

 → will cause item magnetized

DELUXE TYPE

ш	nit:mm	
v		

ORDER NO.	INPUT VOLTAGE	CAPACITY	DUTY CYCLE	DIMENSION			NW	CODE	
ONDER NO.	INFOT VOLIAGE	CAPACITI	DOTT CICLE	L	W	Η	KGS	NO.	
VDM-68	110V/220V	AC-330VA	100%	140	195	110	7.4	2019-001	

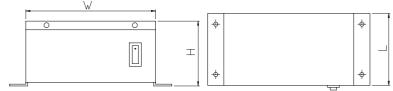






FEATURES

- Input voltage 110-220 Volts AC.
- With On-Off switch.
- Quickly Demagnetizes tools, drills punches, dies, etc. Held by magnetic chucks. Parts are demagnetized by drawing across surface.
- Voltage 200-240 should be ordered.
- **X**Guaranteed for 3 months.



	Ne Machiney Roets Co. Ltd.	
VDM-14		

ORDER INPUT WORKING CAPACITY **VOLTAGE SURFACE** NO. AC-110V 220V 210VA VDM-8 160X110 AC-110V 220V **VDM-11** 550VA 200X280 AC-220V 380V **VDM-14** 88 585x335





Mini Type Demagnetizer

VDM-11

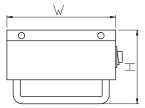
FOR HANDY AND CAN NOT BE MOVED OBJECT

- Suitable for large type workpiece.
- ※Guaranteed for 3 months.











Unit:mm

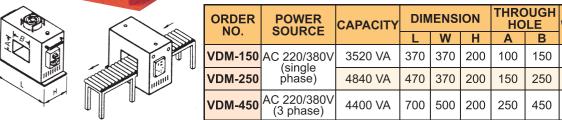
ORDER NO.	INPUT VOLTAGE	CAPACITY	WORKING SURFACE	HEIGHT	WEIGHT (KGS)	DUTY CYCLE	CODE NO.
VDM-9	AC-110V 220V	110VA	123X83	83	1.8	90%	2019-020

Tunnel Type Demagnetizer And Magnetizer





- Merely using tools to pass through or move into a tunnel will cause a good demagnetizing effect.
- Suitable for planned automatic process; be adapted for delivery belts to proceed in order to increase productivity.
- Suitable for hand manual tools, etc. for filling magnetism.
- Suitable for large production of component spare parts, attachments, tools...etc.
- Suitable for longtime use; be able to use continuously for 24 hours.
- Super efficacy in demagnetizing and magnetizing; suitable for many kinds of metals.
- Attached a fan inside for dissipating heat.
- ※Guaranteed for 3 months.





Chip Collector Mini Handy Type







- Pull the trigger to drop attracted items easily.
- Permanent magnet.
- Light and handy design fitting ergonomics.
- Easy to pick up various kinds of hand of hand tools and small iron or steel parts for office, house and
- Impact-proof plastic materials.
- Need normal work temp

Unit:mm

	ORDER	PACKING	HOLDING	CUFT	D	IMENS	ION	WEIGHT KGS	CODE NO.	
ı	NO.		IVIASS		L	W	Н	KGS		
	VCC-16	Color BOX	0.65	0.09′	110	110	190	0.7	2019-040	



Chip Collector With Adjustable Arm Type



- Work perfectly in the narrow space.
- Pick up ferrous metal items such as tools, bolt, paper clips, nails,
- Deluxe handle for comfort.
- Easy to use, safe, practical and time saving.
- Permanent magnet.
- Weight: 2 kgs

ORDER NO.	MAGNETIC BASE	HOLDING MASS CUFT		TOTAL LENGTH	CODE NO.
VCC-17A 120x70mm		0.7	0.4′	700 mm	2019-041A



Chip Collector With Wheels



- Easy to use, safe and practical time saving device.
- Release magnetic pick up tool has a magnetic device which enable to attract any metal items and spare parts laying on the floor without the trouble to pick them up one by one.
- Pull the trigger to release magnetic force.
- Permanent magnet.

ORDER NO.	PACKING	HOLDING MASS	kgf	CUFT	LENGTH	WEIGHT KGS	TOTAL WIDTH	CODE NO.
VCC-19	In Bulk	0.85	83	1.15′	720~1035mm	1.5	377 mm	2019-043





Chip Collector With Flexible Arm Chip Collector With LED Lighted Flexible Magnetic Pick-Up Tool

Flexible Magnetic Pick-Up Tool

WEIGHT: 0.4kg



,	i ick-op iooi	
	WEIGHT:0 2kg	



ORDER NO.	VCC-20
PACKING	Tied On Card
HOLDING MASS	0.11
CUFT	0.04′
LENGTH	533 mm
CAPACITY	1.2 lbs / 0.54kgs / 50kgf
CODE NO.	2019-044



ORDER NO.	VCC-21
PACKING	Tied On Card
HOLDING MASS	0.08
CUFT	0.04′
LENGTH	533 mm
CAPACITY	0.7 lbs / 0.31kgs / 30kgf
CODE NO.	2019-045

With 2pc 1.5V batteries



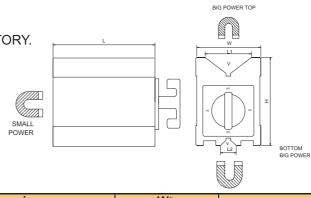
Magnetic V Block







- For checking on surface plate during the production.
- For measuring
- V ANGLE 90°
- **% Not for LABORATORY.**

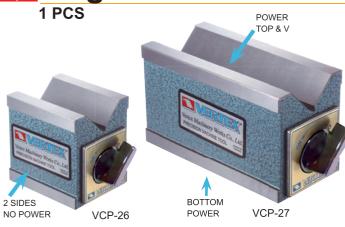


1	ORDER NO.	Magnetic	V v		Dimension					Wt.	CODE NO.
	OKDEK NO.	· Power(pull)		v	Н	W	Г	L1	L2	kgs	CODE NO.
	VCP-25	70kgf	ø7~ø60	ø7~ø25	95.3 3.75"	70 2.76″	101.6 4"	45 1.97"	18 0.75"	3.9	2015-501

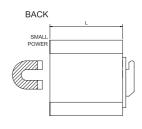


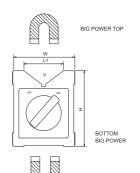
2 SIDES NO POWER

Magnetic V Block



- For round / square workpiece
- For checking on surface plate during the production.
- For measuring
- V ANGLE 90°
- **%** Not for LABORATORY.

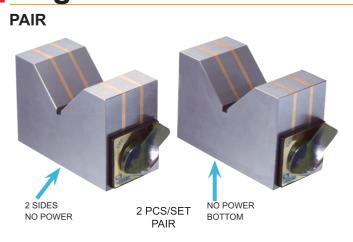




								3
ORDER NO.	Magnetic	V	Dimension				Wt.	CODE NO.
ORDER NO.	Power(pull)	v	Н	W	L	L1	kgs	CODE NO.
VCP-26	50kgf	ø8~ø50	73 2.87"	60 2.13″	70 2.76″	37 1.5″	1.8	2015-510
VCP-27	70kgf	ø8~ø50	73	60	125	38	3.3	2015-511

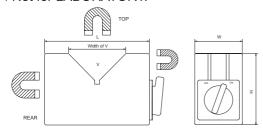


Magnetic V Block



Magnetic V-Block

- Two pieces finished to the same dimension and accuracy are used together as a set.
- For round / square workpiece
- For checking on surface plate during the production.
- V ANGLE 90°
- **X Not for LABORATORY.**



ORDER NO.	Magnetic	V		Dimension		Width	Wt.	CODE NO.	
OKDEK NO.	Power(pull)	٧	Н	W	L	of V	kgs	CODE NO.	
VCP-28	15kgf	ø8~ø34	50	40	70	ø50	2.0	2015-520	
VCP-29	17kgf	ø8~ø80	74 2.91″	48 1.77″	110 4.33″	60 2.36"	4.9	2015-521	
VCP-30	23kgf	ø8~ø120	100 3.94"	50 1.97″	150 5.91"	90 3.54″	8.9	2015-522	

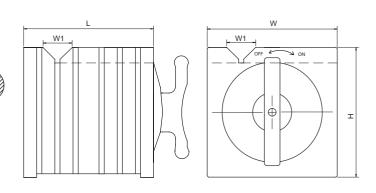
MAGNETIC BLOCK

Magnetic Square Block





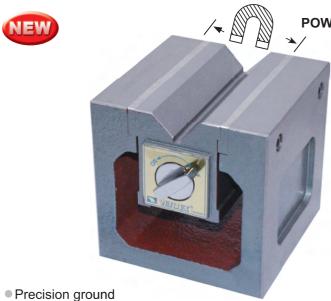
FOR MEASURING



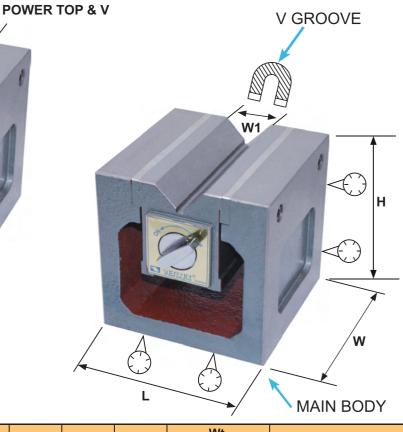
- The V-Blocks and Parallels transfer the magnetism from permanent magnetic chucks. The steel used in all V-Blocks and Parallels is selected for the hightest magnetic transfer and is cast integrally with aluminum.
- For measuring
- V ANGLE 90°
- **% Not for LABORATORY**

ORDER NO.	Mag. Power of V groove	Mag. Power of base	V	Н	W	L	W1	Wt. kgs	CODE NO.
VCP-31	25kgf	50kgf	ø7~ø22	100 3.94"	100 3.94"	100 3.94"	23 1.02"	6.5	2015-530
VCP-32	50kgf	140kgf	ø7~ø29	150 5.91"	150 5.91"	150 5.91"	29 1.26"	20.3	2015-531

Magnetic Square Holder



- Base & V groove parallelism: 0.02 / 100 mm
- Magnetic power : V groove only
- MAIN BODY : CAST IRON
- Light duty, for measuring
- Easy movement
- Multi type
- V ANGLE 90°
- **X Not for LABORATORY.**



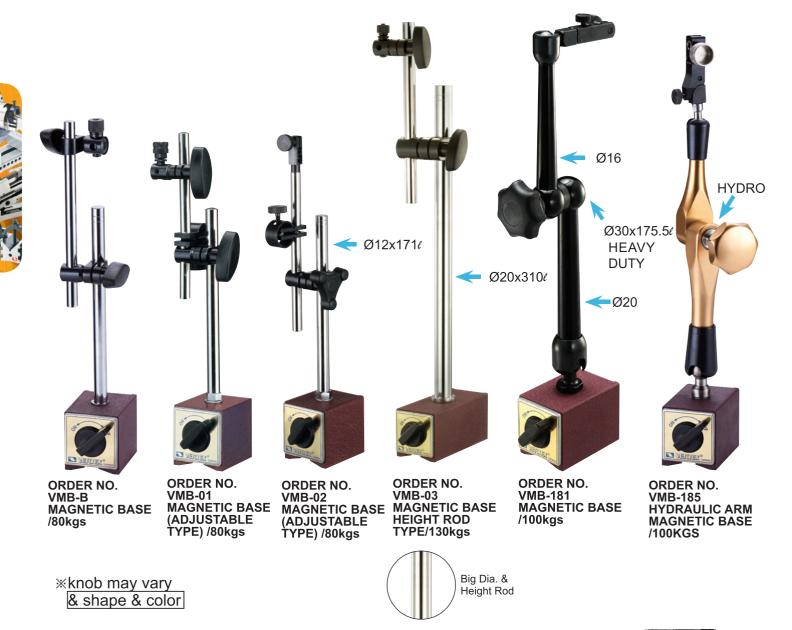
ORDER NO.	Mag. Power of V groove	V	Н	W	L	W1	Wt. kgs	CODE NO.
VCP-40	70kgf	ø8~ø50	125	125	125	37	8.54	2015-540

Rotagrip Ltd Tel 0044 (0) 121 551 1566 Website www.rotagriponline.com





FIXED ARM TYPE VMB-B,01,02 THE DIAL CLAMP HOLE Ø6.5 & Ø8 MAGNETIC BASE CENTER HOLE THREAD M8x1.25P

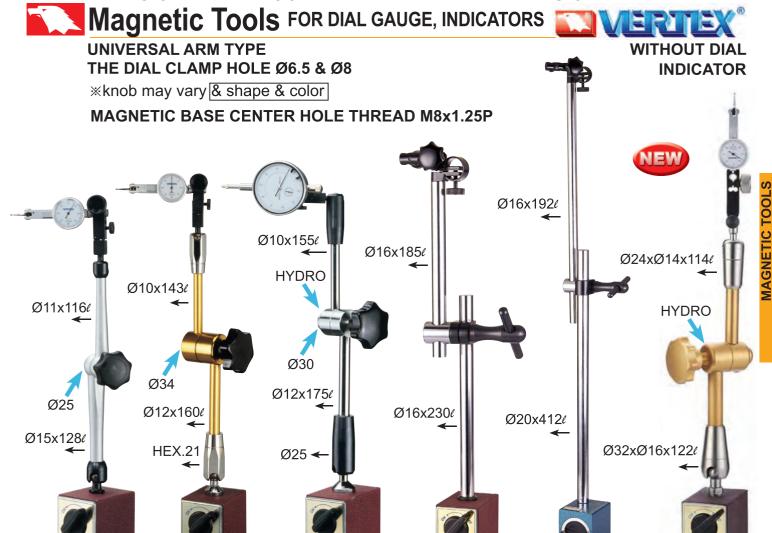


If you would like to turn around the ARM of VMB series, don't rotate the ARM directly, because the thread in the base will be disintegrated, please loose the knob first (in the middle of ARM), then the ARM will be rotated, thanks! After you set the position, Fix the Knob.

Ø8 Ø6.5

Before you set the new position, you must loose the knob. Hold at the connection between Rod & Base to prevent thread breaking.

ORDER NO.	BASE SIZE LxWxH(MM)	HOLDING POWER	MAIN ROD O.D X L	SUB ROD O.D X L	WEIGHT (KGS)	CODE NO.
VMB-B	60x50x55	80KGS	Ø12X173	Ø10X162	1.6	2015-601
VMB-01	60x50x55	80KGS	Ø12X176	Ø10X150	1.6	2015-602
VMB-02	60x50x55	80KGS	Ø12X171	Ø10X153	1.6	2015-603
VMB-03	115x50x55	130KGS	Ø20X310	Ø14X200	3.9	2015-607
VMB-181	73x50x55	100KGS	Ø30X175.5	Ø21x137	1.9	2015-609A
VMB-185	73x50x55	100KGS	Ø31X124.5	Ø28x113	2.0	2015-609B



ORDER NO. **VMB-70 DELUXE UNIVERSAL MAGNETIC BASE/** 100kgs

ORDER NO. **VMB-106 MECHANICAL ARM MAGNETIC BASE/** 100kgs

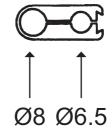
ORDER NO. **VMB-106H HYDRAULIC ARM MAGNETIC BASE/** 100kgs

ORDER NO. **VMB-160 HEIGHT ROD** TYPE (Adj.) 100kgs

ORDER NO. VMB-180 MAGNETIC BASE MAGNETIC BASE HEIGHT ROD TYPE (Adj.) 100kgs

ORDER NO. VMB-182H HYDRAULIC ARM MAGNETIC BASE/ 100kgs

- If you would like to turn around the ARM of VMB series, don't rotate the ARM directly, because the thread in the base will be disintegrated, please loose the knob first (in the middle of ARM), then the ARM will be rotated, thanks! After you set the position, Fix the Knob.
- Before you set the new position, you must loose the knob. Hold at the connection between Rod & Base to prevent thread breaking.
- Hold the Mag. Base while moving & lifting



ORDER NO.	BASE SIZE LxWxH(MM)	HOLDING POWER	MAIN ROD O.D X L	SUB ROD O.D X L	WEIGHT (KGS)	CODE NO.
VMB-70	73x50x55	100KGS	Ø15X128	Ø11X116	1.7	2015-604
VMB-106	73x50x55	100KGS	Ø12X160	Ø10X143	1.9	2015-605
VMB-106H	75x50x55	100KGS	Ø12X175	Ø10X155	2.2	2015-606
VMB-160	73x50x55	100KGS	Ø16x230	Ø16x185	2.1	2015-608
VMB-180	75x60x80	100KGS	Ø20x412	Ø16x192	3.8	2015-609
VMB-182H	73x50x55	100KGS	Ø32xØ16x122	Ø24xØ14x114	1.75	2015-600