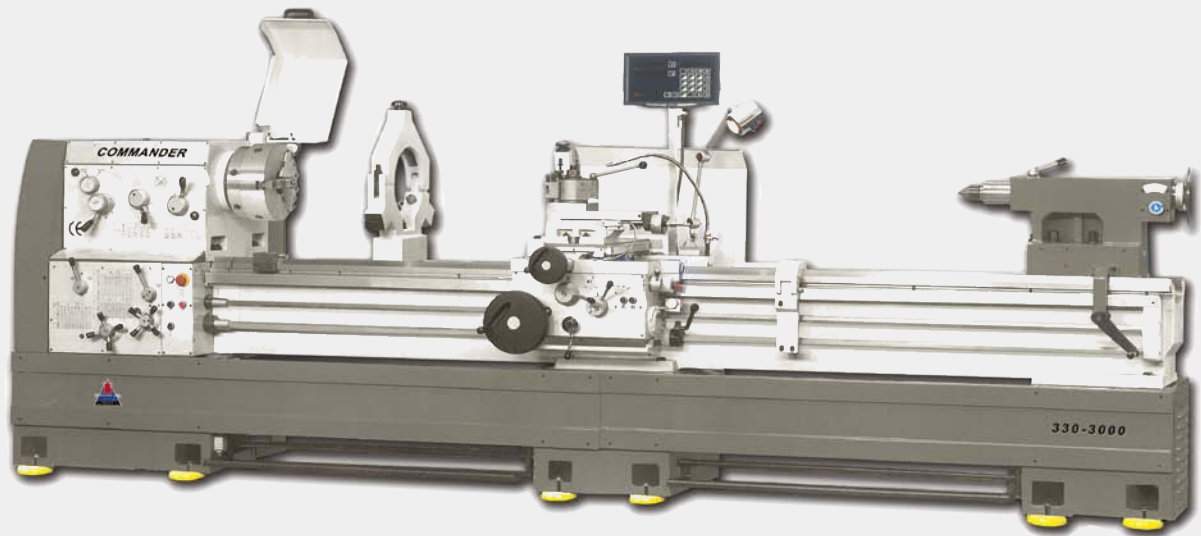


# COMMANDER LATHE

• Includes 2 Axis Digital Readout



## FEATURES

- Heavy and Wide bed
- 103mm Large Spindle Bore
- Ground and Hardened Bedways
- Gap Bed
- Carriage Lubrication
- Slow Start Clutch
- Leadscrew & Power Feed Overload Protection
- Rapid Feed

## STANDARD ACCESSORIES

- 3-Jaw Chuck
- 4-Way Toolpost
- Fixed Steady
- Travelling Steady
- Coolant System
- Halogen Lamp
- Digital Readout
- Manual and Parts List

## SPECIFICATION

Model	660 / 1500	660 / 2000	660 / 3000	800 / 2000	800 / 3000
Centre Width	1500mm	2000mm	3000mm	2000mm	3000mm
Max Turning Diameter over Bed	660mm	660mm	660mm	800mm	800mm
Max Turning Diameter over Support	460mm	460mm	460mm	600mm	600mm
Max Turning Diameter in Gap	700mm	700mm	700mm	1000mm	1000mm
Gap Bridge Length	280mm	280	280	280	280
Bed Width	400mm	400	400	400	400
Spindle Speed Forward	9 – 1275 (18)rpm	9 – 1275 (18)rpm	9 – 1275 (18)rpm	9 – 1275 (18)rpm	9 – 1275 (18)rpm
Spindle Speed Reverse	16 – 816 (6)rpm	16 – 816 (6)rpm	16 – 816 (6)rpm	16 – 816 (6)rpm	16 – 816 (6)rpm
Spindle Bore Diameter	103mm	103mm	103mm	103mm	103mm
Spindle Mount / Taper	Camlock D1-11 / MT 6	Camlock D1-11 / MT 6	Camlock D1-11 / MT 6	Camlock D1-11 / MT 6	Camlock D1-11 / MT 6
Longitudinal Feed	(72) 0,073 -4,066mm/rev	(72) 0,073 -4,066mm/rev	(72) 0,073 -4,066mm/rev	(72) 0,073 -4,066mm/rev	(72) 0,073 -4,066mm/rev
Transverse Feed	(72) 0,036 -2,033mm/rev	(72) 0,036 -2,033mm/rev	(72) 0,036 -2,033mm/rev	(72) 0,036 -2,033mm/rev	(72) 0,036 -2,033mm/rev
Rapid Feed (longitudinal/ transverse)	5,5 / 2,35m/min	5,5 / 2,35m/min	5,5 / 2,35m/min	5,5 / 2,35m/min	5,5 / 2,35m/min
Max Cross Slide Travel	325mm	325mm	325mm	325mm	325mm
Max Top Slide Travel	110mm	110mm	110mm	110mm	110mm
Threading / metric	(72) 0,5 - 112mm	(72) 0,5 - 112mm	(72) 0,5 - 112mm	(72) 0,5 - 112mm	(72) 0,5 - 112mm
Whitworth	(72) 56 - 1/4	(72) 56 - 1/4	(72) 56 - 1/4	(72) 56 - 1/4	(72) 56 - 1/4
Module	(36) 05 - 7	(36) 05 - 7	(36) 05 - 7	(36) 05 - 7	(36) 05 - 7
Diametric	(36) 56 - 4	(36) 56 - 4	(36) 56 - 4	(36) 56 - 4	(36) 56 - 4
Tailstock Spindle Taper Diameter	MT 6 / 90mm	MT 6 / 90mm	MT 6 / 90mm	MT6 / 90mm	MT 6 / 90mm
Tailstock Quill Stroke	150mm	150mm	150mm	150mm	150mm
Tailstock Cross Adjustment	10mm	10mm	10mm	10mm	10mm
Motor Rating/Voltage	7.5 / 400 Kv/volts	7.5 / 400 Kv/volts	7.5 / 400 Kv/volts	10 / 400 Kv/volts	10 / 400 Kv/volts
Dimensions (LxWxH)	3033x1250x1360mm	3560x1250x1360mm	4542x1250x1360mm	3561x1250x1430mm	4542x1250x1430mm
Weight	3250kgs	3500kgs	3900kgs	3650kgs	4050kgs
<b>Price ex vat</b>	<b>£11,490.00</b>	<b>£12,290.00</b>	<b>£14,490.00</b>	<b>£13,590.00</b>	<b>£14,990.00</b>