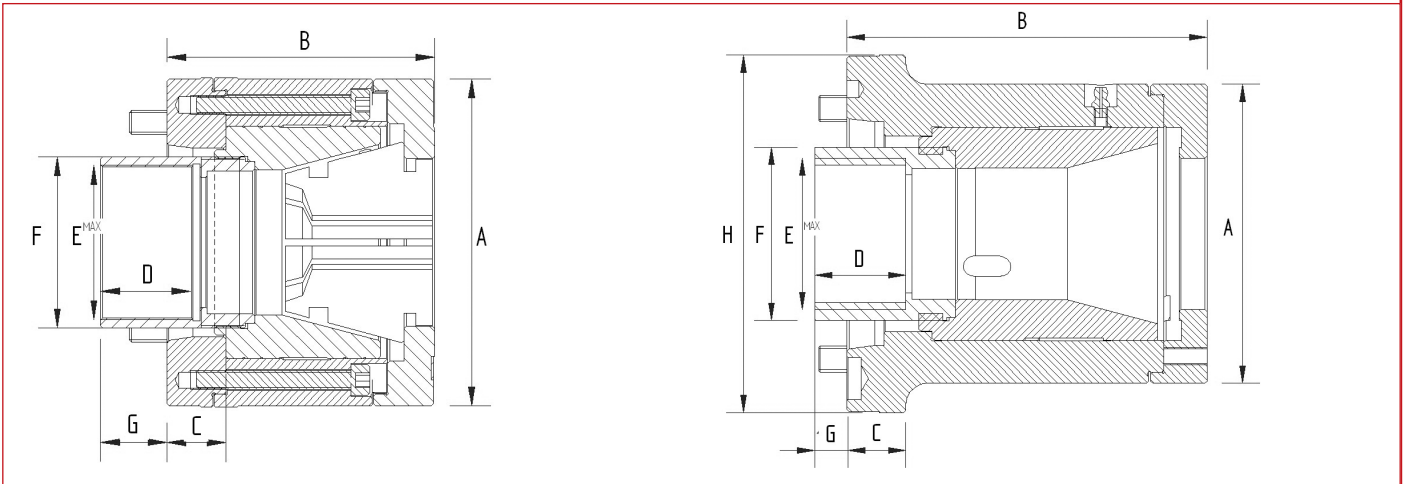




CRS Short Series Collet Chucks

- Ultra Compact chuck design for first operation.
- Ideally suited for use with barfeeders.
- Short length maximises lathe work envelope.
- Bolt on Cap.
- Uses Vari-bore bore type collets only. CRS36 also accepts 171E spring collets.
- Large capacity in small diameter and short length.



SPECIFICATIONS		CRS 36	CRS 54A5	CRS 66	CRS 66A6	CRS 66A8
Gripping Range	Max mm	36	54	66	66	66
Min mm		3	4	4	4	
Collet Increment	mm	2	3	3	3	3
Sleeve Stroke	mm	7	10	10	10	10
Max Drawbar Pull	kN	22	34	39	39	39
Max Gripping Force	kN	49	60	68	68	68
Max Speed	rpm	7000	6300	4500	4500	4500
Net Weight	kg	8	10.5	19	24	18
Matching Cylinder		S1036	S1552/75	S1875	S1875	S1875
Collet Ref	Varibore	D-671	D-120	D-285	D-285	D-285
	Spring	D171E	-	-	-	-

DIMENSIONS	CRS 36	CRS 54A5	CRS 66	CRS 66A6-S	CRS 66A8
Mount	115	A2-5	220x5 Recess	A2-6	A2-8
A	105	138	150	165	150
B	125	113	140	131	140
C	23	25	30	NA	30
D	18	38	66	66	66
E Max	M50 x 1.5	M65 x 1.5	M80x2	M80x2	M80x2
F	58	72	90	90	90
G Max	-6	28	22	29.5	21
G Min	-14	18	12	19.5	11
H	135	NA	230	166	210