

- Compound angles easily and quickly set.
- Adjustments up to 46 degrees.

Accuracy

Material Hardened:SKS HRC60°Sub-zero processing.

Parallelism:Within 0.003/100mm

Squareness:Within 0.005/100mm

Model:V.VC.L CSV

Angle tol:Within 15sec Within 20sec

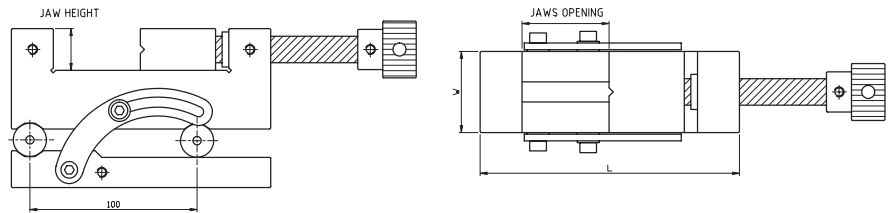
*Since conversion table attached

SPECIFICATION

Unit:mm

ORDER NO.	MATERIAL	LENGTH	WIDTH	JAW OPENING	JAW HEIGHT	HEIGHT (mm)	ANGLE	HARDEN	N.W (KGS)	CODE. NO.
SVD-20	SK2	155	48	80	30	93.5	0°-46°	HRC56°-58°	4.4	2003-030
SVD-25	SK2	175	63	90	35	102.5	0°-46°	HRC56°-58°	6	2003-031
SVD-30	SK2	180	73	90	35	103.8	0°-46°	HRC56°-58°	6.9	2003-032

Sine Vise



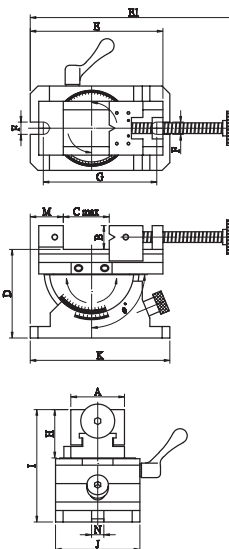
SPECIFICATION

Unit:mm

ORDER NO.	MATERIAL	LENGTH	WIDTH	JAW OPENING	JAW HEIGHT	HEIGHT (mm)	ANGLE	HARDEN	N.W (KGS)	CODE. NO.
SVD-200	SK2	155	48	60	25	94	0°-46°	HRC54°±2	4.6	2003-040
SVD-250	SK2	176	63	68	30	97.5	0°-46°	HRC54°±2	6.4	2003-041
SVD-300	SK2	180	73	72	30	103	0°-46°	HRC54°±2	8.4	2003-042

Precision Universal Angle Vise

NEW



PAT.

- Precision graduation for accurate reading.
- Its swivelling and tilting features make this unit well suited for straight or inclined surface, angular drilling machining on various machine tools as precision grinding machine, boring and milling machine, electrical discharge machine etc.
- Tolerance $\pm 0.01\text{mm}/100\text{mm}$.
- Vise bottom to base parallelism $\pm 0.02\text{mm}$
- Squareness ± 0.02
- 360° Horizontal swivel
- 45° Vertical tilting
- Precision ground
- Material: SK-2
- Hardness: HRC52°±2°

Unit:mm

ORDER NO.	A	B	C MAX	D	E	E1	F	G	H	I	J	K	M	N	θ	G.W(KGS)	CODE.NO.
VUA-3	70	31	80	115	173	291	16	156	63	146	110	182	43	16	-20°~50°	12	2003-050
VUA-4	88	35	110	132	193	346	16	156	83	167	110	182	29	16	-20°~50°	15	2003-051