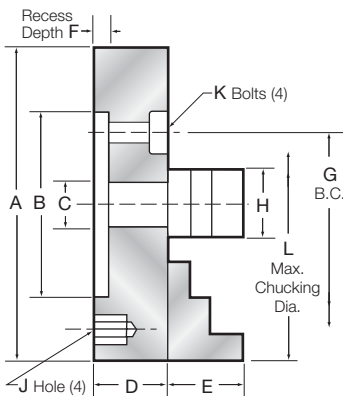


4 Jaw Metric Independent Chucks



- Precision manufactured to fit types A, D, L, and threaded spindles or adaptor mounting
- S.G. iron body
- Sizes 160 to 400mm
- Hardened operating screws
- Solid reversible hard jaws
- Special jaw and jaw way design adding extra bearing surfaces, increases chuck life and rigidity
- Twelve month warranty



Chuck Size	Model Number	Approx. Weight (kilos)	Maximum rpm
160mm	9500-01701	5.6	3000
200mm	9500-02001	14	2300
250mm	9500-02501	19.5	1700
315mm	9500-03201	32.2	1500
350mm	9500-03501	46	1300
400mm	9500-04101	60	1300

Larger diameter chucks available, contact us for price and delivery.

Dimensional Data for Adapter Mounting Chucks

Chuck Size (A)	B	C	D	E	F	G	H	J	K	L	Gripping Capacity	
											Min.	Max.
160	125	45	54	22	4	140	24	M10	M10	180	8	127
200	125	50	72	32	4	140	32	M10	M10	235	8	178
250	200	60	72	32	5	224	32	M12	M12	305	13	203
315	200	75	80	36	5	224	36	M12	M12	355	13	254
350	260	75	91	37	5	286	36	-	M12	405	19	305
400	260	105	91	37	5	286	36	-	M12	455	19	356

HOW TO ORDER: State quantity, model number of chuck, part number of adaptor, and shipping instructions

Mounting Plates for 4 Jaw Metric Independent Chucks

Mounting plates are precision machined to suit the spindle nose of your machine and the appropriate chuck.

Type D Camlock Mountings

Spindle	160mm	200mm	250mm	315mm	350mm	400mm
D-3	8271-17222	8271-17222	-	-	-	-
D-4	8271-17223	8271-17223	8271-25223	-	-	-
D-5	8271-17224	8271-17224	8271-25224	-	-	-
D-6	8271-17225	8271-17225	8271-25225	8271-25225	8271-32225	-
D-8	-	-	8271-25226	8271-25226	8271-32226	8271-32226
D-11	-	-	8271-25227	8271-25227	8271-32227	8271-32227

Type A American Standard Short Taper A1 & A2 Spindles

Spindle	160mm	200mm	250mm	315mm	350mm	400mm
A-3	8271-17211	-	-	-	-	-
A-4	8271-17212	8271-17212	8271-25212	-	-	-
A-5	8271-17213	8271-17213	8271-25213	8271-25213	-	-
A-6	8271-17214	8271-17214	8271-25214	8271-25214	8271-32214	-
A-8	-	-	8271-25215	8271-25215	8271-32215	8271-32215
A-11	-	-	-	-	8271-32216	8271-32216

DIN 55022 and DIN55027 Spindle Mounts

Spindle	160mm	200mm	250mm	315mm	350mm	400mm
DIN 3	8271-17241	-	-	-	-	-
DIN 4	8271-17242	8271-17242	8271-25242	-	-	-
DIN 5	8271-17243	8271-17243	8271-25243	8271-25243	-	-
DIN 6	8271-17244	8271-17244	8271-25244	8271-25244	8271-32244	-
DIN 8	-	-	8271-25245	8271-25245	8271-32245	8271-32245
DIN 11	-	-	-	-	8271-32246	8271-32246

Other adapter plates are available upon request. Specify chuck number and spindle nose specifications. For standard spindle dimensions, see page 80.