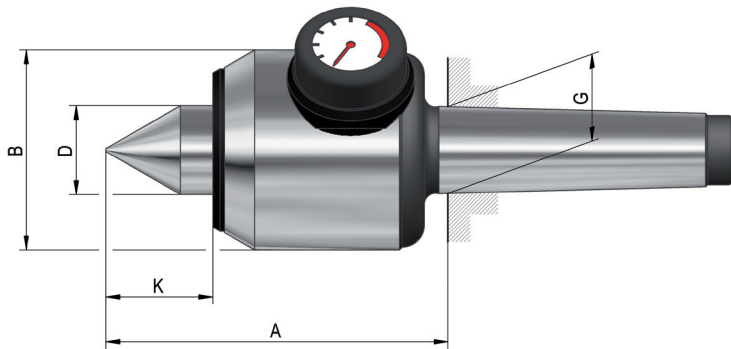
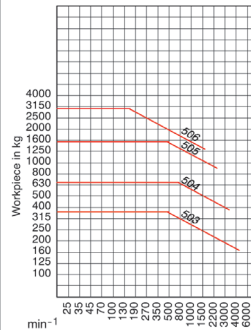


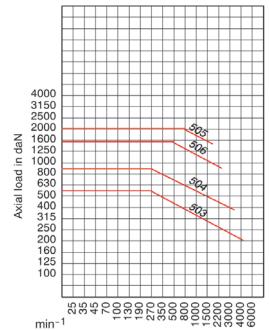
Control - standard design



Radial load
Workpiece in kg
Service life of roller bearings:
2000 operating hours



Axial load
Axial load in daN
Service life of roller bearings:
2000 operating hours

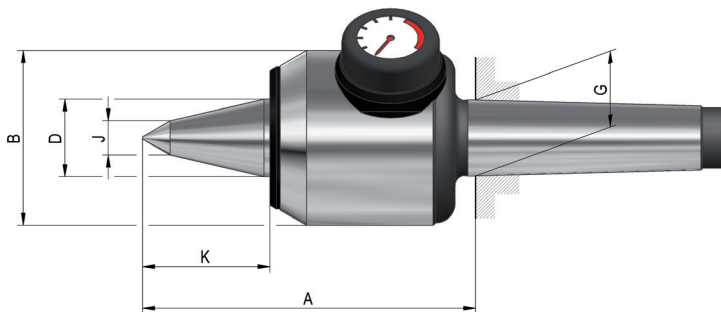


Tool group A06
Type 652 AC Control
with **pressure display** and
length compensation
as counter centre with face drivers
body hardened and ground -
tip angle 60°

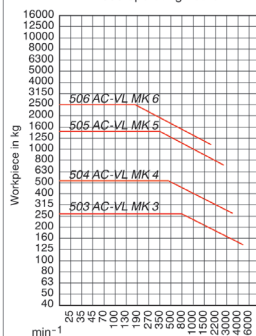
Item no.	060798 ●	060874 ●	060906 ●	060915 ●
Mount MT	3	4	5	6
Size	503	504	505	506
A	105	123,5	160,5	202
B	64	72	95	120
D	25	32	40	52
G	23,825	31,267	44,399	63,348
K	31,5	39	49	59
Weight approx. g	2100	3500	8300	17000
Spring way ¹⁾	1,6	2	1,8	2,7
Axial load max.	550	900	1500	2000
Workpiece weight max. kg	400	800	1600	3200
Concentricity deviation	0,01	0,01	0,01	0,015
Speed max. min ⁻¹	4000	3500	2500	1800
Spare live centres	009192	009205	009325	009413

¹⁾ at max. axial load

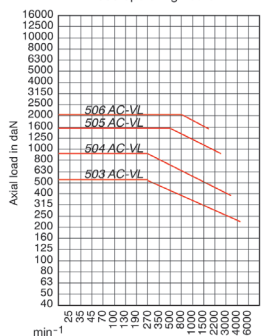
Control - extended live centre



Radial load
Workpiece in kg
Service life of roller bearings:
2000 operating hours



Axial load
Axial load in daN
Service life of roller bearings:
2000 operating hours



Tool group A06
Type 652-AC-VL Control
with **pressure display**,
length compensation and
extended live centre
as counter centre with face drivers
body hardened and ground -
tip angle 60°

Item no.	079920 ●	079921 ●	079922 ●	079923 ●
Mount MT	3	4	5	6
Size	503	504	505	506
A	120	137,5	177,5	223
B	64	72	95	120
D	25	32	40	52
G	23,825	31,267	44,399	63,348
K	46,5	53	66	80
J	11	14	15	24
Weight approx. g	2200	3600	8400	17500
Spring way ¹⁾	1,6	2	1,8	2,7
Axial load max.	550	900	1500	2000
Workpiece weight max. kg	260	550	1100	2500
Concentricity deviation	0,01	0,01	0,01	0,015
Speed max. min ⁻¹	4000	3500	2500	1800
Spare live centres	079924	079925	079926	079927

¹⁾ at max. axial load